

## ORIGINAL RESEARCH ARTICLE

# NMR spectroscopy based configurational and compositional analysis of isobornyl methacrylate—Acrylonitrile copolymers

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## ABSTRACT

The authors conducted free radical polymerization using an initiator to synthesize a copolymer of isobornyl methacrylate—Acrylonitrile (I/A). The reactivity ratios of I ( $r_1$ ) and A ( $r_2$ ) monomers were determined as  $r_1 = 1.63 \pm 0.14$ ,  $r_2 = 0.61 \pm 0.06$  for linear KT (Kelen–Tudos) method and  $r_1 = 1.58$ ,  $r_2 = 0.60$  for the EVM (Error-in-Variable Method). We interpreted  $^1\text{H}$  and  $^{13}\text{C}\{^1\text{H}\}$  NMR spectra of the I/A copolymers using DEPT-135 and 2D HSQC spectra. The  $\alpha\text{-CH}_3$  carbon in the I-unit was identified and confirmed using a 2D HSQC NMR spectrum, up to the level of triad of compositional and configurational sequences. The CH ( $\text{C}_{14}$ ) and  $\beta\text{-CH}_2$  carbon peaks were also identified up to the triad level and higher, respectively. A 2D TOCSY spectrum revealed geminal and vicinal interactions within various CH and  $\beta\text{-CH}_2$  protons. A 2D HMBC NMR spectrum provided a complete assignment of the coupling between nitrile, carbonyl, and quaternary carbons with  $\text{CH}_3$  and  $\text{CH}_2$  protons.

**Keywords:** Isobornyl Methacrylate; Compositional Sequence; Configurational Sequence; Copolymer; 2D-NMR; Reactivity Ratio

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## 1. Introduction

Isobornyl methacrylate (I) copolymers exhibit improved tensile strength, maximum elongation, and operational temperature<sup>[1-3]</sup>, as well as chemical and water resistance, making them useful for adhesives, light-waveguide device films<sup>[4]</sup>, coatings<sup>[5]</sup> and cosmetics<sup>[6]</sup>. These are also used as suitable sustainable bio-based replacement of methyl methacrylate in latex pressure sensitive adhesive<sup>[7]</sup> and in improvement of water resistance and mechanical properties with bio-based polymerization<sup>[8]</sup>. Different techniques have been used to synthesize copolymers of isobornyl methacrylate, including free radical<sup>[3,4,9-11]</sup>. Studies have been carried out to understand the behaviour of these copolymers, and sustainably sourced isobornyl methacrylate has been used in the synthesis of copolymers with other monomers. Synthesis of copolymers of Acrylonitrile with isobornyl acrylate and isobornyl methacrylate was accomplished employing AIBN as an initiator in dimethyl formamide (DMF), followed by thermal and dielectric studies on the resulting copolymers<sup>[12]</sup>. Further, a successful synthesis of copolymers has also been reported using nitroxide mediated polymerization technique<sup>[13,14]</sup>.

Acrylonitrile (A) homo and copolymers are widely used in

various industrial applications due to their unique properties and reactivity. Acrylonitrile-styrene copolymers are utilized in various applications such as medical devices, battery casings, automotive components, household items. Many studies have been performed on the copolymerization of acrylonitrile with vinyl monomers, with  $^{13}\text{C}$  NMR spectroscopy being used to analyze distribution of monomer sequences. Various researchers have used  $^{13}\text{C}$  NMR spectroscopy to determine the microstructure of copolymers of acrylonitrile with alkyl acrylates<sup>[15–17]</sup>.

Various researchers have used 1D and 2D NMR spectroscopy to report on the microstructure of copolymers of acrylonitrile with alkyl acrylates<sup>[18–21]</sup>. Copolymers of acrylonitrile have also been synthesized by various techniques<sup>[22–25]</sup> using different starting compositions at different temperatures and pressures.

The microstructure, tacticity, polymerization mechanism, and physico-chemical properties<sup>[26–29]</sup> of vinyl polymeric materials are closely related to their monomer sequence distribution. Although the spectral pattern of copolymers is complex, 2D NMR experiments<sup>[30–32]</sup> have become crucial for identifying their microstructure due to the sensitivity of chemical shifts to composition sequence distribution and stereochemical assignments of monomeric units.

This paper presents the microstructure of I/A copolymers for the first time and determines the reactivity ratios using nonlinear EVM<sup>[33]</sup> and KT techniques<sup>[34]</sup>. Complete spectral assignments of  $^1\text{H}$  and  $^{13}\text{C}\{^1\text{H}\}$  NMR spectra are also achieved using various techniques such as DEPT, HSQC, TOCSY, and HMBC.

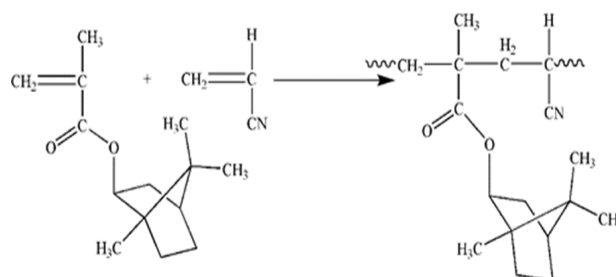
## 2. Experimental

The I/A copolymers with different mol fractions of I (**Table 1**) were synthesized with high grade chemicals (Aldrich) as described (**Scheme 1**). The polymerization time was controlled to 2 hours, and excess methanol was used to precipitate the copolymers. The obtained crude copolymer was purified using tetrahydrofuran/methanol Aldrich (HPLC grade) and subsequently air-dried. The NMR spectrum of the sample was obtained using a Bruker DPX-300 spectrometer in  $\text{CDCl}_3$ , Aldrich (HPLC grade) at standard pulse sequences. The experiments conducted to obtain the HSQC and HMBC spectra utilized the invgpt and inv4gplprnd sequences, re-

spectively.

**Table 1.** Copolymer composition data of isobornyl methacrylate—Acrylonitrile copolymers

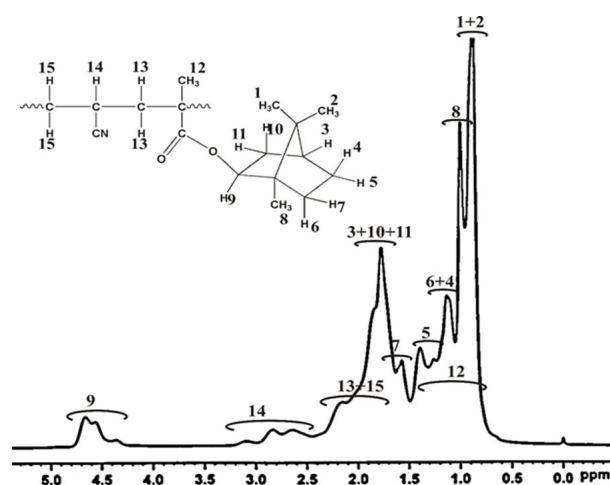
S. No.	Infeed ( $f_1$ )	Outfeed ( $F_1$ )	% Monomer conversion
1	0.20	0.29	13.2
2	0.30	0.41	10.5
3	0.40	0.52	15.4
4	0.50	0.61	12.6
5	0.60	0.72	13.7
6	0.70	0.79	9.8



**Scheme 1.** Copolymerization of isobornyl methacrylate and acrylonitrile.

## 3. Determination of reactivity ratio

The proton NMR spectrum (**Figure 1**) was used to ascertain the relative composition of the I/A copolymers, as reported in **Table 1**. The reactivity ratios were found to be  $r_1 = 1.63 \pm 0.14$  and  $r_2 = 0.61 \pm 0.0$  for KT method and  $r_1 = 1.58$ ,  $r_2 = 0.60$  for EVM. It is worth mentioning here that these reactivity ratios have been reported in the literature for the first time by us.



**Figure 1.**  $^1\text{H}$  NMR spectrum of isobornyl methacrylate—Acrylonitrile copolymer ( $F_1 = 0.61$ ) in  $\text{CDCl}_3$  at 25 °C.

## 4. Results and discussion

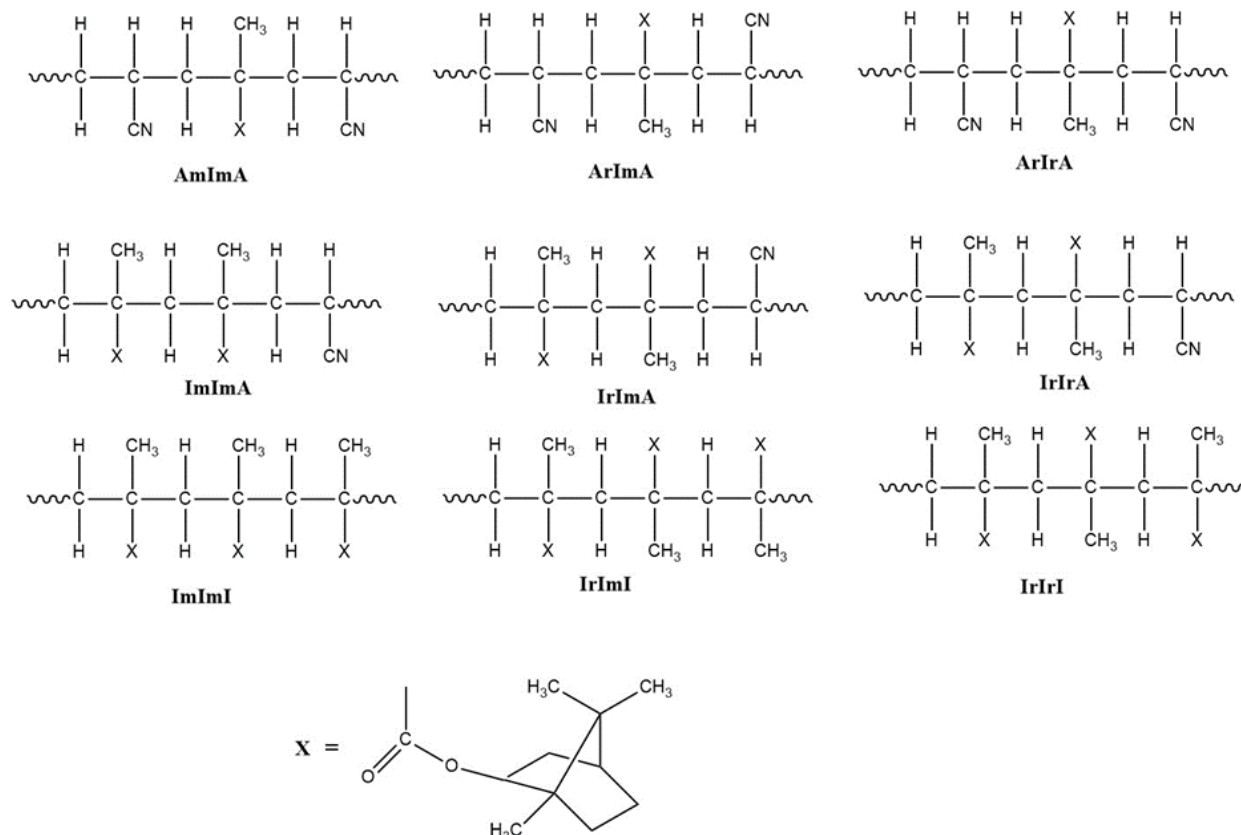
### 4.1 $^{13}\text{C}\{^1\text{H}\}$ NMR analysis

**Figure 2(a)** displays fully designated  $^{13}\text{C}\{^1\text{H}\}$  NMR spectra of I/A copolymer with a feed composition of 0.61 and further verified using 2D HSQC NMR spectrum. The spectrum is intricate and superimposed, but it was successfully resolved using the NMR spectra of homopolymers and the DEPT-135 NMR spectrum (**Figure 3**). The peak at  $\delta$  11.8 ppm is due to the  $\text{CH}_3$  carbon ( $\text{C}_1$ ), while the region around  $\delta$  16.2–22.6 ppm is attributed to the overlapping signals of  $\text{CH}_3$  carbons ( $\text{C}_2$  and  $\text{C}_8$ ) and  $\alpha\text{-CH}_3$  ( $\text{C}_{12}$ ) of the unit I present in I/A copolymer. The  $\alpha\text{-CH}_3$  carbon ( $\text{C}_{12}$ ) of I unit shows compositional and configurational triads of AIA, IIA and III and shows splitting in  $^{13}\text{C}$  NMR signal as it is present in different magnetic environments, shown in **Scheme 2**. The broad signal in the range  $\delta$  16.2–17.4 ppm is designated to IrIrI + IrImI + IrIrA triads, and the signal in the range  $\delta$  18.4–18.9 ppm is designated to ImImI + IrImA triads in  $\text{C}_{12}$ . ImImA and ArIrA triads of  $\text{C}_{12}$  appear around  $\delta$  19.2–20.8 ppm with overlapping of the signals of  $\text{C}_2$  and  $\text{C}_8$  methyl carbon of the isobornyl ring. The peaks at  $\delta$  21.5 ppm and  $\delta$  22.6 ppm are assigned respectively to the

ArImA triad and AmImA triad of  $\text{C}_{12}$  as depicted in **Figure 2(b)**.

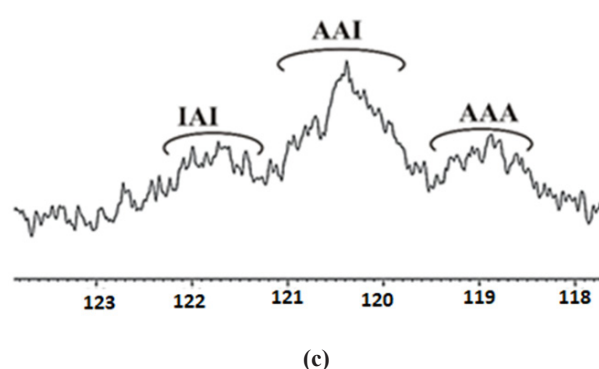
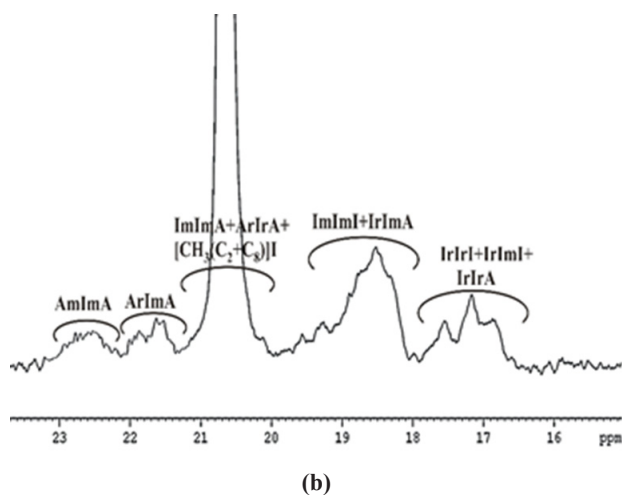
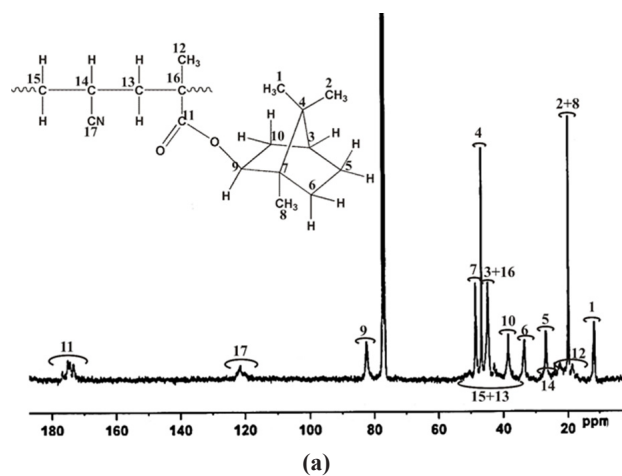
The spectrum shows that the  $\beta\text{-CH}_2$  carbons ( $\text{C}_{13}$  and  $\text{C}_{15}$ ) of both I and A units show tetrad level sequences and have resonances in the range of  $\delta$  34.0–55.0 ppm. The CH carbon ( $\text{C}_{14}$ ) of A unit has a broad range of shift  $\delta$  21.7–28.9 ppm. The peaks arising due to the methylene carbons ( $\text{C}_{10}$ ,  $\text{C}_6$ , and  $\text{C}_5$ ) of the isobornyl ring can be seen at  $\delta$  38.40, 33.7 and 27.5 ppm. The peak at  $\delta$  45.0 ppm is due to the superimposition of methine carbon ( $\text{C}_3$ ) and quaternary carbon ( $\text{C}_{16}$ ). It may be noted that the peaks which appear at  $\delta$  47.57 ppm and 49.33 ppm in 2D HSQC spectrum due to  $\text{C}_4$  and  $\text{C}_7$  of the unit I are not seen in the DEPT-135 NMR spectrum. Similar behaviour has been reported by Khandelwal *et al.*<sup>[35]</sup> for isobornyl methacrylate/styrene copolymer also.

The carbon atom of the nitrile group ( $\text{C}_{17}$ ) appears in the NMR spectrum at a shift of  $\delta$  118.8–122.0 ppm and exhibits sensitivity up to the triad level as illustrated in **Figure 2(c)**. **Figure 4** displays the superimposed peak of  $\text{C}_{11}$  of carbonyl carbon group in unit I of different compositions with poly (isobornyl methacrylate) (PiBMA). The chemical shift range of oxymethine carbon ( $\text{C}_9$ ) of the I ring



**Scheme 2.** The structures of configurational and conformational sequences of AIA, IIA and III triads of I/A copolymer.

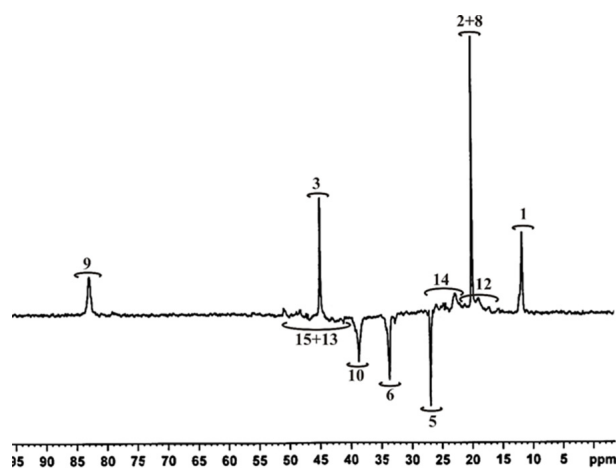
is wide and its splitting pattern is well-defined. The various spectral assignments attributed to the signals are shown in **Figure 5**.



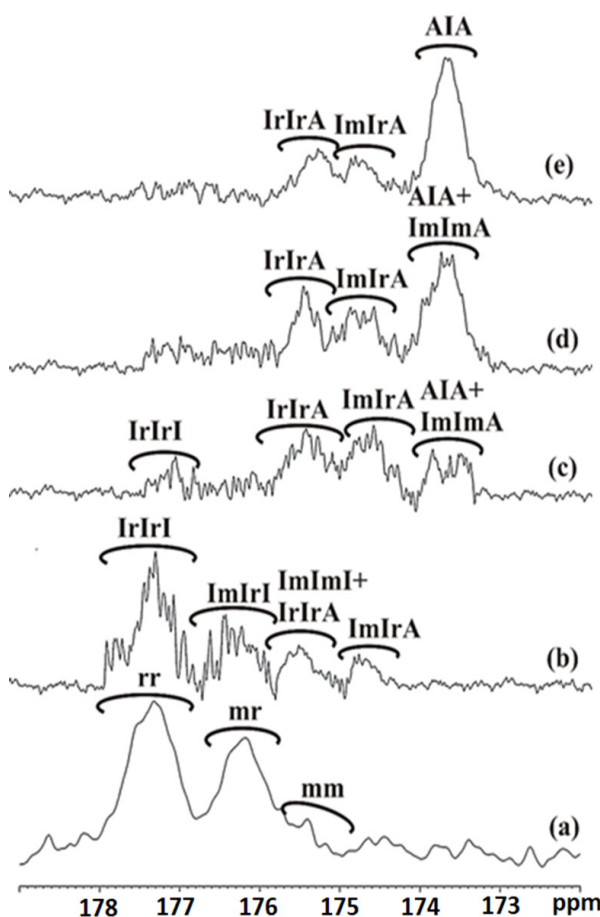
**Figure 2.** (a)  $^{13}\text{C}\{^1\text{H}\}$  NMR spectrum ( $F_1 = 0.61$ ); (b) expanded  $\alpha$ -methyl region ( $F_1 = 0.61$ ); (c) expanded nitrile region ( $F_1 = 0.41$ ) of  $^{13}\text{C}\{^1\text{H}\}$  NMR spectrum of isobornyl methacrylate—Acrylonitrile copolymer in  $\text{CDCl}_3$  at  $25^\circ\text{C}$ .

## 4.2 HSQC and TOCSY NMR analysis

Since overlapping proton peaks cannot be assigned using 1D spectral analysis, the necessary correlation and required designations can be provided in the 2D HSQC spectrum and can then be corroborated by the 2D TOCSY experiment.



**Figure 3.** DEPT-135 NMR spectrum of isobornyl methacrylate—Acrylonitrile copolymer ( $F_1 = 0.61$ ) in  $\text{CDCl}_3$  at  $25^\circ\text{C}$ .

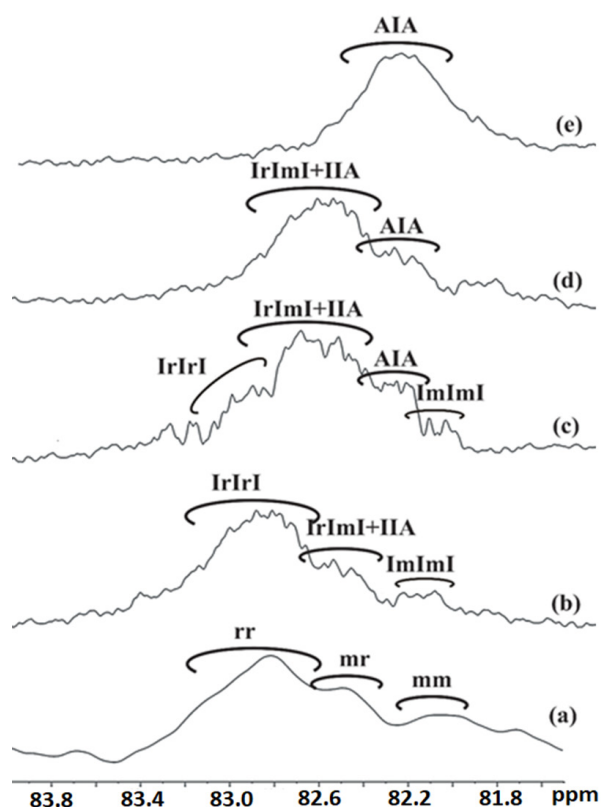


**Figure 4.** Expanded carbonyl carbon region in  $^{13}\text{C}\{^1\text{H}\}$  NMR spectra of (a) PiBMA and isobornyl methacrylate—Acrylonitrile copolymer with compositions ( $F_1 =$ ): (b) 0.79, (c) 0.61, (d) 0.52, and (e) 0.29 in  $\text{CDCl}_3$  at  $25^\circ\text{C}$ .

## 4.3 $\beta$ - $\text{CH}_2$ carbon region analysis

The  $\text{CH}_2$  region in the  $^{13}\text{C}\{^1\text{H}\}$  spectrum appears around  $\delta$  55.0–34.1 ppm and the different diads can be assigned based on comparison with homopolymers. The spectral range  $\delta$  55.0–51.6 ppm is assigned to II,  $\delta$  48.1–41.5 ppm to IA/AI, and  $\delta$





**Figure 5.** Expanded oxymethine (OCH) region of isobornyl ring in  $^{13}\text{C}\{^1\text{H}\}$  NMR spectra of (a) PiBMA and isobornyl methacrylate—Acrylonitrile copolymer with compositions ( $F_1 =$ ): (b) 0.79, (c) 0.52, (d) 0.41, (e) 0.29 in  $\text{CDCl}_3$  at  $25^\circ\text{C}$ .

38.9–33.9 ppm to AA diads. Additional splitting of diads is seen suggesting more complex combinations and arrangements. To identify the intricate  $\text{CH}_2$  region, 2D HSQC (Figure 6) and TOCSY spectra (Figure 7) of copolymers were employed with various I/A ratios. Two cross peaks along with a single cross-correlation peak can be seen in the HSQC and TOCSY spectra respectively due to the coupling of tetrads with  $\text{CH}_2$  meso protons Ha and Hb, demonstrating that the latter supports and distinguishes between the racemic and meso protons assigned in the HSQC spectrum.

Figure 6 displays the  $\beta\text{-CH}_2$  region, and Table 2 provides the corresponding assignments of peak positions from No. 1 to No. 30. Cross peaks No. 1–9 in the HSQC spectrum of copolymers with higher A content are attributed to AA-centered diads. The assignment of cross peaks to different tetrads can be found in Table 2.

The meso protons of both ImA and IrA centred tetrads display two coupling peaks due to coupling with the  $\text{CH}_2$  carbon. The IA/AI-centered tetrads are represented by cross peaks No. 10–21 in Figure 6 and their intensity increases with an increase in

I content. The coupling between meso protons of IAmII tetrad and the geminal protons of IImII tetrad results in the cross-correlation peak No. 60 and peak No. 58 respectively in the 2D TOCSY spectrum (Table 3).

#### 4.4 CH carbon region analysis

By comparing HSQC spectrum of copolymers with different A-unit compositions, it was found that the methine carbon region in  $^{13}\text{C}\{^1\text{H}\}$  NMR spectra was well-separated and showed pentad-level sensitivity to composition and configuration (Figure 8). The identification of different triads and pentads in the copolymers is achieved by comparing them with the HSQC (2D) spectrum of polyacrylonitrile (PAN). Table 4 depicts the details of the coupling peaks assignments due to various triads and pentads.

2D TOCSY studies confirmed the assignments and 1, 3-bond interactions between  $\text{CH}_2$  of AA and AI/IA-centered tetrads and CH protons of A-unit were also identified (as shown in Figure 7). The HSQC (2D) spectrum shows the CH proton in A-unit appearing around  $\delta$  2.13–3.14 ppm in the  $^1\text{H}$  NMR spectrum. The cross-correlation peaks observed in the spectra are used to assign the couplings between the CH proton and  $\text{CH}_2$  protons of various compositional and configurational sequences and are summarized in Table 3.

#### 4.5 $\alpha\text{-CH}_3$ carbon region analysis

The  $\alpha\text{-CH}_3$  carbon in  $^{13}\text{C}\{^1\text{H}\}$  spectra, as depicted in Figure 2(b), is intricate because of the presence of overlapping signals from different compositional and configurational sequences, as well as the residual signals of  $\text{CH}_3$  carbons from the isobornyl ring. To resolve this, 2D HSQC spectra of various compositions have been used. Figure 9 displays the expanded  $\alpha\text{-CH}_3$  region of HSQC spectrum for the I/A copolymer and identifies the various triads due to presence of  $\alpha\text{-CH}_3$  carbon. In different magnetic environments (Scheme 2), the  $\alpha\text{-CH}_3$  of I-unit shows compositional and configurational sensitivity. The cross peak at  $\delta$  16.0/0.85 ppm is assigned to the IrIrI triad of I/A copolymer. The cross peaks at  $\delta$  17.1/0.98, 18.3/1.16 and 17.6/1.02 ppm are assigned to IrImI, ImImI and IrIrA triads of I/A copolymers, respectively, while IrImA, ImImA and ArIrA triads of  $\alpha\text{-CH}_3$  region are assigned at  $\delta$

**Table 2.** Assignments of  $\beta$ -methylene carbon resonances of isobornyl methacrylate—Acrylonitrile copolymers from 2D HSQC spectra

Cross peak No.	Cross peak assignment	Peak position ( $^1\text{H}/^{13}\text{C}$ ppm)
1.	AAmAA (Ha)	1.99/34.1
2.	AArAA	2.12/34.2
3.	AAmAA (Hb)	2.19/33.9
4.	IAmAA (Ha)	1.88/35.8
5.	IArAA	1.99/36.1
6.	IAmAA (Hb)	2.11/36.1
7.	IAmAI (Ha)	1.95/38.9
8.	IArAI	2.06/38.9
9.	IAmAI (Hb)	2.18/38.9
10.	AAmIA (Ha)	1.55/41.5
11.	AArIA (Ha)	1.71/41.8
12.	AArIA (Hb)	1.98/41.6
13.	AAmIA (Hb)	2.15/41.8
14.	AI mA I/II mA A (Ha)	1.43/43.1
15.	A I r A I/II r A A (Ha)	1.55/42.9
16.	A I r A I/II r A A (Hb)	1.78/43.0
17.	A I mA I/II mA A (Hb)	1.96/43.2
18.	I mA II (Ha)	1.61/43.61
19.	I Ar II (Ha)	1.75/48.1
20.	I Ar II (Hb)	1.98/47.5
21.	I mA II (Hb)	2.07/47.3
22.	A I mA (Ha)	1.71/51.8
23.	A I r IA	1.82/51.7
24.	A I mA (Hb)	1.96/51.6
25.	A I mA II (Ha)	1.89/53.0
26.	A I r II	1.91/52.9
27.	A I mA II (Hb)	2.08/52.9
28.	II mA II (Ha)	1.89/55.0
29.	II r II	1.97/55.0
30.	II mA II (Hb)	2.05/55.0

**Table 3.**  $^1\text{H}$ - $^1\text{H}$  cross correlations between non-equivalent geminal protons in isobornyl methacrylate—Acrylonitrile copolymers observed from 2D TOCSY spectra

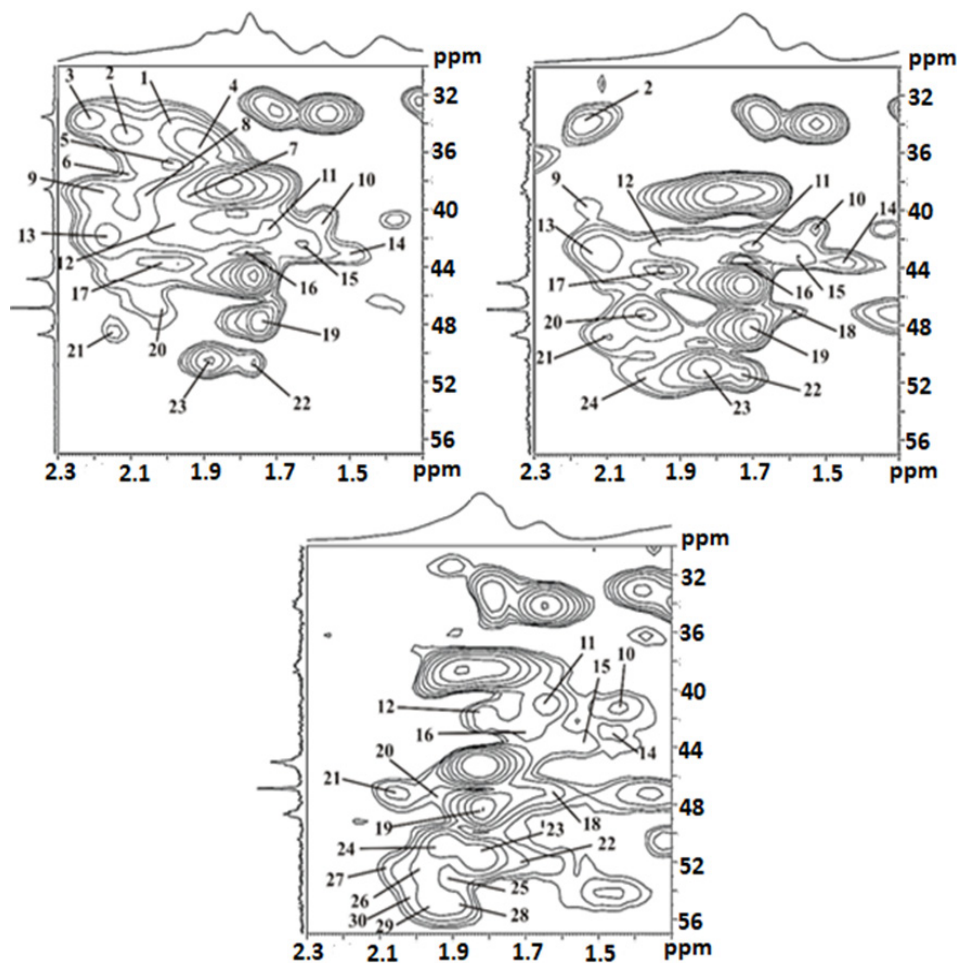
Correlation peak No.	Coupled protons		Peak position $^1\text{H}/^1\text{H}$ ; $\delta$ : ppm
	Proton I	Proton II	
44.	CH of AmAmA	CH <sub>2</sub> of AAmAI (Ha)	3.10/1.85
45.	CH of AmArA	CH <sub>2</sub> of AAmAA (Ha)	3.10/2.02
46.	CH of ArArA	CH <sub>2</sub> of AArAA	3.10/2.14
47.	CH of ArArI	CH <sub>2</sub> of A I r A I/A A r I I (Hb)	2.84/1.79
48.	CH of ArArI	CH <sub>2</sub> of A A r I A (Hb)	2.84/1.98
49.	CH of AArAmIA	CH <sub>2</sub> of I mA I (Hb)	2.84/2.15
50.	CH of AArAmIA	CH <sub>2</sub> of II mA A/A I mA I (Ha)	2.84/1.40
51.	CH of ImAmI	CH <sub>2</sub> of I mA II (Hb)	2.69/2.10
52.	CH of ImAmI	CH <sub>2</sub> of A I mA I/A A mA II (Hb)	2.69/1.93
53.	CH of ImAmI	CH <sub>2</sub> of I mA II (Ha)	2.70/1.62
54.	CH of ImAmI	CH <sub>2</sub> of A I mA I/A A mA II (Ha)	2.68/1.40
55.	CH of IArAmIA	CH <sub>2</sub> of I mA I (Hb)	2.50/2.19
56.	CH of II mA r II	CH <sub>2</sub> of I Ar II (Ha)	2.15/1.73
57.	CH of II mA r II	$\alpha$ -CH <sub>3</sub> of AmImA	2.15/1.32
58.	CH <sub>2</sub> of II mA II (Ha)	CH <sub>2</sub> of II mA II (Hb)	1.90/2.02

**Table 3.** (Continued)

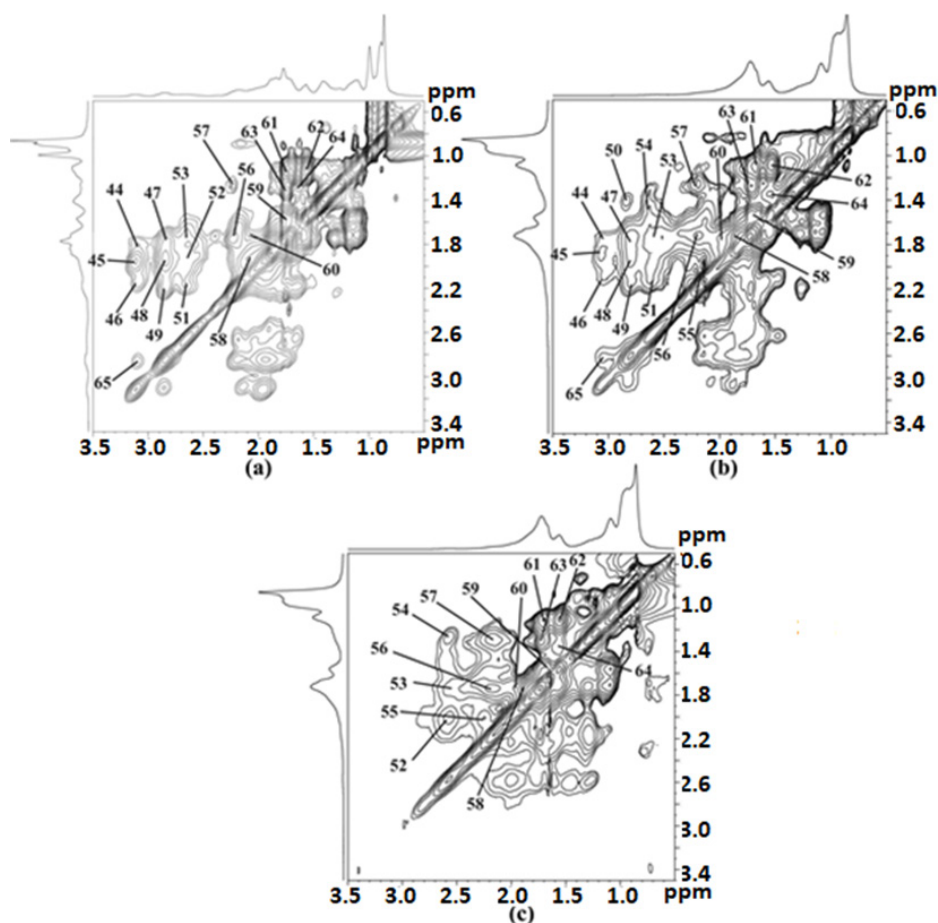
Correlation peak No.	Coupled protons		Peak position $^1\text{H}/^1\text{H}$ ; $\delta$ : ppm
	Proton I	Proton II	
59.	CH <sub>2</sub> of AArIA (Ha)	$\alpha$ -CH <sub>3</sub> of ImIrA	1.70/1.24
60.	CH <sub>2</sub> of IAmII (Hb)	CH <sub>2</sub> of IAmII (Ha)	2.03/1.61
61.	CH <sub>2</sub> of [(H <sub>7</sub> )e]I	CH <sub>2</sub> of [(H <sub>6</sub> )a]I	1.70/1.11
62.	CH <sub>2</sub> of AArAI/IIrAA (Ha)	$\alpha$ -CH <sub>3</sub> of ArIrA	1.52/1.09
63.	CH <sub>2</sub> of AImIA (Ha)	$\alpha$ -CH <sub>3</sub> of ImImA	1.71/1.31
64.	CH <sub>2</sub> of AAmIA (Ha)	$\alpha$ -CH <sub>3</sub> of ImImA	1.53/1.34
65.	CH of ArArA	CH of ArArI	3.10/2.88

**Table 4.** Assignments of methine carbon resonances of isobornyl methacrylate—Acrylonitrile copolymers from 2D HSQC spectra

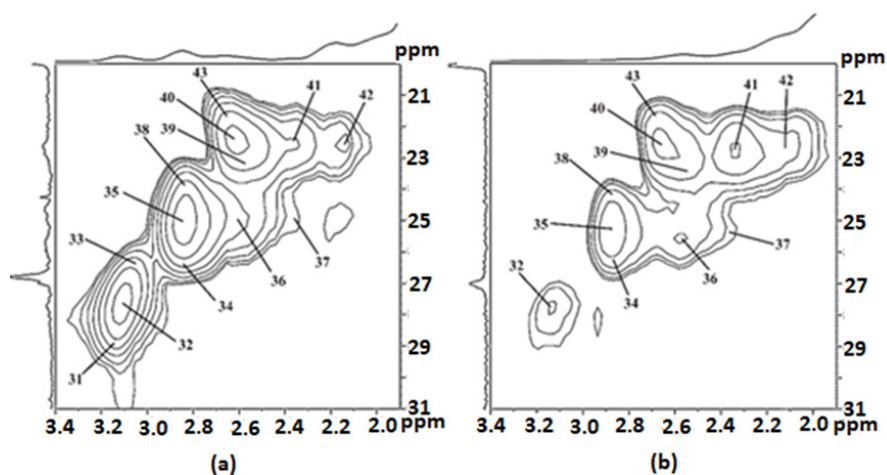
Cross peak No.	Cross peak assignment	Peak position ( $^{13}\text{C}/^1\text{H}$ ; $\delta$ : ppm)
31.	ArArA	28.9/3.14
32.	ArAmA	27.6/3.11
33.	AmAmA	26.4/3.05
34.	ArArI	26.5/2.84
35.	AArAmIA	24.9/2.84
36.	IArAmIA	25.0/2.56
37.	IArAmII	25.0/2.17
38.	AmAmI	24.0/2.79
39.	IrArI	23.2/2.58
40.	AImArIA	22.4/2.63
41.	IImArIA	22.6/2.17
42.	IImArII	22.6/2.13
43.	ImAmI	21.7/2.6



**Figure 6.** Expanded  $\beta$ -methylene carbon regions of 2D HSQC spectra of isobornyl methacrylate—Acrylonitrile copolymers with composition ( $F_1$ ): (a) 0.29, (b) 0.52 and (c) 0.79 in  $\text{CDCl}_3$  at 25 °C.



**Figure 7.** Expanded 2D TOCSY spectra of isobornyl methacrylate—Acrylonitrile copolymers with composition ( $F_1 =$ ): (a) 0.29, (b) 0.52 and (c) 0.79 in  $CDCl_3$  at 25 °C.



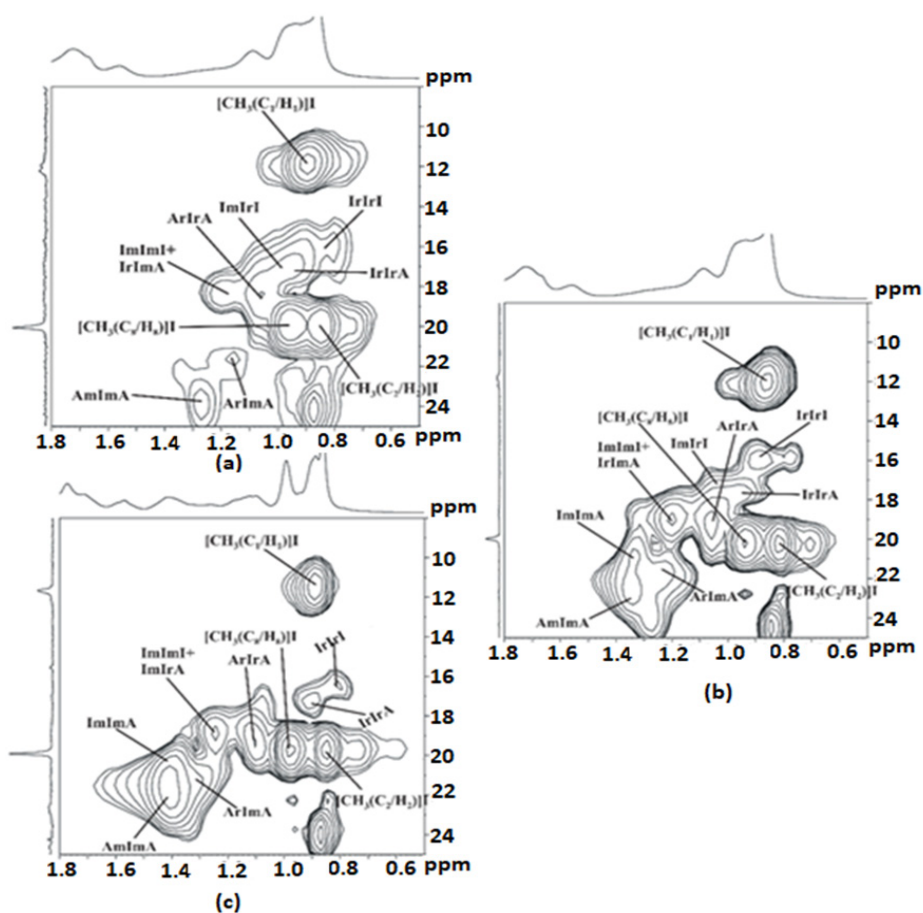
**Figure 8.** Expanded methine carbon regions of 2D HSQC spectra of isobornyl methacrylate—Acrylonitrile copolymers with composition ( $F_1 =$ ): (a) 0.29 and (b) 0.52 in  $CDCl_3$  at 25 °C.

18.9/1.20, 20.8/1.34 and 19.2/1.07 ppm, respectively. The cross peaks at  $\delta$  21.6/1.21, and 22.8/1.34 ppm correspond to ArImA, and AmImA triads, respectively. Furthermore, the  $\alpha$ -CH<sub>3</sub> protons show cross-correlation with  $\beta$ -CH<sub>2</sub> protons in the TOCSY (2D) spectrum and the resulting peak positions are listed in **Table 3**.

#### 4.6 HMBC (2D) analysis

In order to analyze the sensitivity of these carbon resonances to composition and configuration, HMBC (2D) spectrum of copolymer with outfeed values (a) 0.29, (b) 0.52 and (c) 0.79 were observed and are shown in **Figure 10** and **Figure 11**. **Table 5** presents a comprehensive list of all the assignments made for the CO carbon region and the CN carbon

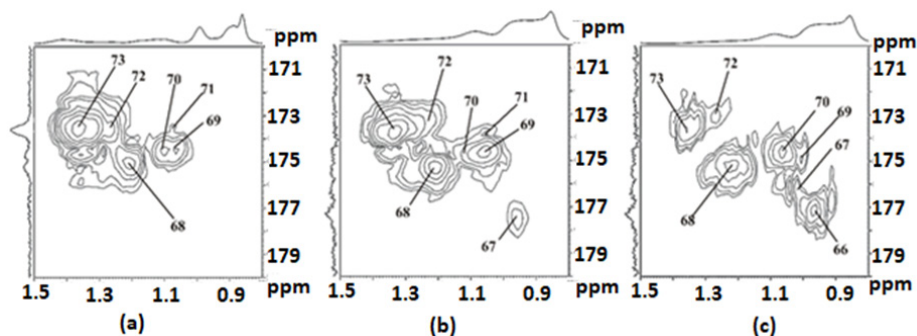




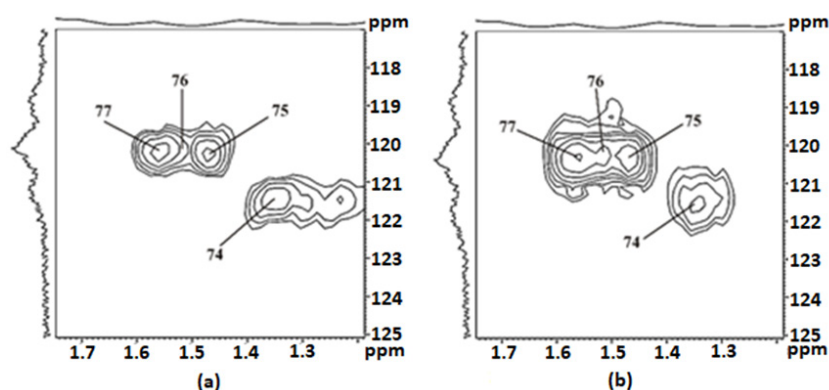
**Figure 9.** Expanded  $\alpha$ -methyl carbon regions of 2D HSQC spectra of isobornyl methacrylate—Acrylonitrile copolymers with composition ( $F_1 =$ ): (a) 0.29, (b) 0.52 and (c) 0.79 in  $\text{CDCl}_3$  at 25 °C.

**Table 5.** 2D HMBC assignments of carbonyl and nitrile carbons of isobornyl methacrylate—Acrylonitrile copolymer

Cross peak No.	Peak position ( $^{13}\text{C}/^1\text{H}$ ; $\delta$ : ppm)	Type of carbon	Coupled to proton
66.	177.3/0.92	CO(IrIrI)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (IrIrI)
67.	176.2/1.01	CO(IrImI)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (IrImI)
68.	175.2/1.15	CO(IrIrA)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (IrIrA)
69.	174.6/1.05	CO(IrImA)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (IrImA)
70.	175.1/1.13	CO(ImImI)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (ImImI)
71.	173.8/1.08	CO(AIA)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (ArIrA)
72.	173.2/1.25	CO(AIA)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (AmIrA)
73.	173.4/1.35	CO(AIA)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) (AmImA)
74.	121.4/1.35	CN(AAI)	$\alpha$ -CH <sub>3</sub> (H <sub>12</sub> ) I
75.	120.3/1.46	CN(AAI)	$\beta$ -CH <sub>2</sub> (AlmAI/ImAA) (Ha)
76.	120.3/1.52	CN(AAI)	$\beta$ -CH <sub>2</sub> (AlrAI/IrAA) (Ha)
77.	120.3/1.56	CN(AAI)	$\beta$ -CH <sub>2</sub> (AAmIA) (Ha)



**Figure 10.** Expanded 2D HMBC spectra of isobornyl methacrylate—Acrylonitrile copolymers of carbonyl carbon region with composition ( $F_1 =$ ): (a) 0.29, (b) 0.52 and (c) 0.79 in  $\text{CDCl}_3$  at 25 °C.



**Figure 11.** Expanded 2D HMBC spectra of isobornyl methacrylate—Acrylonitrile copolymers of nitrile region with composition ( $F_1$  =): (a) 0.29 and (b) 0.52 in  $\text{CDCl}_3$  at 25 °C.

region along with the various couplings involved. The coupling peaks 75, 76, and 77 correspond to AAI triad of CN interacting with AImAI/ImAA, AIrAI/IrAA and AAmIA tetrads of  $\beta$ - $\text{CH}_2$  protons.

#### 4.7 $^1\text{H}$ NMR studies

The I/A copolymer's  $^1\text{H}$  NMR spectrum depicted in **Figure 1** has been interpreted by comparing it to the proton NMR spectrum of PAN and PiBMA and with HSQC and TOCSY. The proton peaks around  $\delta$  4.5–4.8 ppm and around  $\delta$  2.13–3.14 ppm correspond to the OCH ( $\text{H}_9$ ) proton and CH ( $\text{H}_{14}$ ) proton of the A unit respectively. The  $\text{CH}_2$  protons viz.  $\text{H}_5$ ,  $\text{H}_7$  in equatorial positions along with ( $\text{H}_4$  and  $\text{H}_6$ ) in axial positions of the isobornyl ring of unit I have been designated, respectively, to signals at  $\delta$  1.52–1.72 ppm and  $\delta$  0.92–1.11 ppm. The peaks observed at  $\delta$  1.44–2.21 ppm and  $\delta$  1.64–1.92 ppm are attributed to the  $\text{H}_{13}$ ,  $\text{H}_{15}$  protons of the  $\beta$ - $\text{CH}_2$  group in the copolymer I/A and  $\text{H}_3$ ,  $\text{H}_{10}$ , and  $\text{H}_{11}$  protons of the I ring, respectively. Furthermore, an overlap of peaks has been observed in unit I, at  $\delta$  0.85–1.35 ppm and  $\delta$  0.88 and  $\delta$  0.95 ppm between the  $\alpha$ - $\text{CH}_3$  protons ( $\text{H}_{12}$ ), and  $\text{H}_1$ ,  $\text{H}_2$ ,  $\text{H}_8$   $\text{CH}_3$  protons of I ring respectively.

### 5. Conclusions

A copolymer of isobornyl methacrylate and acrylonitrile (I/A) was synthesized using AIBN as an initiator. Reactivity ratios  $r_1 = 1.63 \pm 0.14$ ,  $r_2 = 0.61 \pm 0.06$  for KT method and  $r_1 = 1.58$ ,  $r_2 = 0.60$  for EVM were found. DEPT-135 and HSQC (2D) spectra were used to understand the intricate and superimposed  $^1\text{H}$  and  $^{13}\text{C}\{^1\text{H}\}$  NMR spectra of the I/A copolymers. The  $\alpha$ -methyl carbon and CH carbon in the unit I were designated up to the level of

triads, while the  $\beta$ - $\text{CH}_2$  carbon was designated up to the tetrad level. The TOCSY spectrum (2D) showed geminal and vicinal interactions amongst various CH and the  $\beta$ - $\text{CH}_2$  protons. The HMBC spectra were used to completely assign the far-range order interactions amongst carbonyl, nitrile and quaternary carbons and  $\text{CH}_2$ ,  $\text{CH}_3$  protons. The information obtained from this study is important for the design and synthesis of copolymers with desired properties for various applications. Further studies can be conducted to investigate the properties of copolymers with different microstructures and compositions.

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### Conflict of interest

The authors declare that they have no conflict of interest.

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